LISTING OF CLAIMS:

1. (currently amended) A method ~~Method~~ of producing a lighting or signalling device comprising a light source ~~(16)~~, a reflector ~~(14)~~ reflecting the light rays emitted by the light source ~~(16)~~ towards a lens ~~(18)~~ so as to form along an optical axis ~~(A-A)~~ a lighting or signalling beam, the lens ~~(18)~~ comprising a peripheral flange ~~(24)~~ and being held by a support ~~(20)~~, the support ~~(20)~~ comprising an annular surface ~~(26, 26')~~ limited at its external periphery by a cylindrical rim ~~(28, 34)~~, ~~characterised in that it comprises the step consisting~~ , the method comprising the step deforming the cylindrical rim ~~27, 34)~~ in the direction of the annular surface ~~(26, 26')~~ in order to envelop the peripheral flange ~~(24)~~ of the lens ~~(18)~~ and hold it in place without play and without requiring an additional component, this deformation of the cylindrical rim ~~(28, 34)~~ being performed by applying on this rim a force parallel to the optical axis ~~(A-A)~~ of the lighting or signalling device.

2. (currently amended) A method ~~Method~~ according to Claim 1, ~~characterised in that~~ wherein the support ~~(20)~~ is made from a viscoelastic material.

3. (currently amended) A method ~~Method~~ according to Claim 2, ~~characterised in that~~ wherein the deformation of the cylindrical rim ~~((28, 34)~~ is the result of a plastic flow phenomenon.

4. (currently amended) A method ~~Method~~ according to Claim 1, ~~characterised in that~~ wherein the deformation of the cylindrical rim ~~((28, 34)~~ is performed at at least three points on this rim.

5. (currently amended) A method ~~Method~~ according to Claim 1, ~~characterised in that~~ wherein the deformation of the cylindrical rim ~~((28, 34)~~ is performed over the whole of this rim.

6. (currently amended) A method ~~Method~~ according to Claim 1, ~~characterised in that~~ wherein the support ~~(20) consists of~~ comprises injected and/or moulded material, and ~~in that~~ wherein the force applied on the cylindrical rim is between 100dN and 3000 dN.

7. (currently amended) A method ~~Method~~ according to Claim 5, ~~characterised in that~~ wherein the deformation of the cylindrical rim ~~((28, 34)~~ is performed by crimping this rim.

8. (currently amended) A lighting ~~Lighting~~ or signalling device comprising a light source ~~(16)~~, a reflector ~~(14)~~ reflecting the light rays emitted by the light source ~~(16)~~ towards a lens ~~(18)~~ so as to form along an optical axis ~~(A-A)~~ a lighting or signalling beam, the lens ~~(18)~~ comprising a peripheral flange ~~(24)~~ and being held by a support ~~(20)~~, the support ~~(20)~~ comprising an annular surface ~~(26, 26')~~ limited at its external periphery by a cylindrical rim ~~(28, 34)~~, ~~characterised in that~~ wherein the lens ~~(18)~~ is held on the support ~~(20)~~ by a method in accordance with ~~one of Claims 1 to 7~~ Claim 1.

9. (new) A lighting or signalling device comprising a light source, a reflector reflecting the light rays emitted by the light source towards a lens so as to form along an optical axis a lighting or signalling beam, the lens comprising a peripheral flange and being held by a support, the support comprising an annular surface limited at its external

periphery by a cylindrical rim, wherein the lens is held on the support by a method in accordance with Claim 2.

10. (new) A lighting or signalling device comprising a light source, a reflector reflecting the light rays emitted by the light source towards a lens so as to form along an optical axis a lighting or signalling beam, the lens comprising a peripheral flange and being held by a support, the support comprising an annular surface limited at its external periphery by a cylindrical rim, wherein the lens is held on the support by a method in accordance with Claim 3.

11. (new) A lighting or signalling device comprising a light source, a reflector reflecting the light rays emitted by the light source towards a lens so as to form along an optical axis a lighting or signalling beam, the lens comprising a peripheral flange and being held by a support, the support comprising an annular surface limited at its external periphery by a cylindrical rim, wherein the lens is held on the support by a method in accordance with Claim 4.

12. (new) A lighting or signalling device comprising a light source, a reflector reflecting the light rays emitted by the light source towards a lens so as to form along an optical axis a lighting or signalling beam, the lens comprising a peripheral flange and being held by a support, the support comprising an annular surface limited at its external periphery by a cylindrical rim, wherein the lens is held on the support by a method in accordance with Claim 5.

13. (new) A lighting or signalling device comprising a light source, a reflector reflecting the light rays emitted by the light source towards a lens so as to form along an optical axis a lighting or signalling beam, the lens comprising a peripheral flange and being held by a support, the support comprising an annular surface limited at its external periphery by a cylindrical rim, wherein the lens is held on the support by a method in accordance with Claim 6.

14. (new) A lighting or signalling device comprising a light source, a reflector reflecting the light rays emitted by the light source towards a lens so as to form along an optical axis a lighting or signalling beam, the lens comprising a peripheral flange and being held by a support, the support comprising an annular surface limited at its external periphery by a cylindrical rim, wherein the lens is held on the support by a method in accordance with Claim 7.